

Ø15 13/32" Max

OD [391mm]

800-233-6294

Rod Ø5/8" x 25" typ.

Rubber Grommet

-Nuts

Ø6" ID [152.4mm]

Ø7/8" [22mm] (8 holes) Ø9 1/2" BC [241.3mm]

Ø11" OD

[279.4mm]

*Gusset 25/32" thk. [20mm]

[15.9mm x 635mm]

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with Control Unit GR/B

Mating

Flange

(by others)

Style 1103 Rubber Expansion Joint

6" ID x 14" F/F (DN150mm x 356mm) - 150-lb Drilling | 1103-0006-3.16

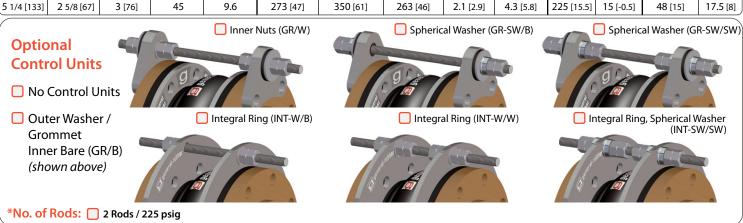


	Pure Gum	ım Neoprene Butyl		Nitrile (Buna-N)	EPDM	Viton® (FKM)		
Tube								
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
☐ Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected. EPDM or								

Maximum Temperature rating based on lowest temperature material selected. EPDM c Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)

Bill of Materials									
ITEM	MATERIAL	FINISH							
Retaining Ring	Carbon Steel	Hot Dipped Galvanized							
	Stainless Steel	Plain							
Gusset	Carbon Steel	Hot Dipped Galvanized							
	Stainless Steel	Plain							
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized							
	ASTM A193 B8M 316 SS	Plain							
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized							
	ASTM A194 8M 316 SS	Plain							
Spherical Washers	Stainless Steel	Plain							
Metal Reinforcement	High Tensile Steel	Rubber Embedded							
Textile Reinforcement	Tire Cord	RFL Coating							

MOVEMENT (non-concurrent)			SPRING RATE				PRESSURE		WEIGHT				
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
5 1/4 [133]	2 5/8 [67]	3 [76]	45	9.6	273 [47]	350 [61]	263 [46]	2.1 [2.9]	4.3 [5.8]	225 [15.5]	15 [-0.5]	48 [15]	17.5 [8]



*Gusset thickness and pressure listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.