

800-233-6294

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown	with
Control	Unit
IM/D	

Ø51" Max OD

[1295mm]

Mating Flange

(by others)

Style 1103 Rubber Expansion Joint

36" ID x 20" F/F (DN900mm x 508mm) - 150-lb Drilling | 1103-0036-3.16 1 1/8" thk. [28.6mm] **Section Detail** Ø42 3/4" BC Retaining Ring [1085.85mm] (segmented) Cover Reinforcement Unfilled Arch 20" [508mm] -Tube ☐ Filled Arch (reduce movements by 50%, increase spring rates by 400%) Nuts Pure Gum Neoprene Butyl Nitrile **EPDM** Viton® (Buna-N) (FKM) Tube Cover Tire Cord: ° F [° C] ∘ F [∘ C] ∘ F [∘ C] ∘ F [∘ C] ° F [° C] ° F [° C] Polyester 180 [82] 250 [121] 225 [107] 210 [99] 250 [121] 250 [121] 210 [99] 350 [177] Kevlar® 180 [82] 225 [107] 300 [149] 400 [204] Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)

Bill of Materials						
ITEM	MATERIAL	FINISH				
Retaining Ring	Carbon Steel	Hot Dipped Galvanized				
	Stainless Steel	Plain				
Gusset	Carbon Steel	Hot Dipped Galvanized				
	Stainless Steel	Plain				
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized				
	ASTM A193 B8M 316 SS	Plain				
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized				
	ASTM A194 8M 316 SS	Plain				
Spherical Washers	Stainless Steel	Plain				
Metal Reinforcement	High Tensile Steel	Rubber Embedded				
Textile Reinforcement	Tire Cord	RFL Coating				

MOVEMENT (non-concurrent)			SPRING RATE				PRESSURE		WEIGHT				
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
7 1/2 [191]	3 3/4 [95]	4 1/8 [105]	18	6.6	887 [155]	1,083 [189]	893 [156]	233 [316]	480 [651]	90 [6.2]	10 [-0.3]	387 [175.9]	105 [47.2]

Ø36" ID [914.4mm]

Ø46" OD [1168.4mm]

Ø1 5/8" [41.3mm]

(32 holes)

*Gusset 1 3/8" thk. [35mm]



*Gusset thickness and pressure listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.

Rod Ø1" x 40"

[25.4mm x 1016mm]