

Ø20 3/8" Max OD

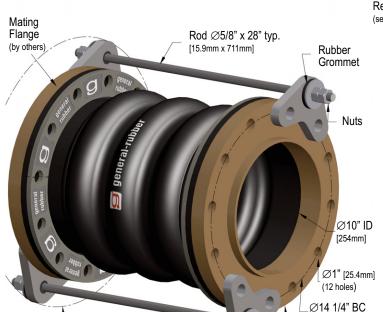
[516mm]

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with **Control Unit** GR/B

## **Style 1103 Rubber Expansion Joint**

10" ID x 16" F/F (DN250mm x 406.4mm) - 150-lb Drilling | 1103-0010-3.16



7/8" thk. [22.2mm]  Retaining Ring	Section Detail
(segmented)	Cover Reinforcement Tube
Unfilled Arch	10 [400.411111]
Filled Arch (reduce movements by 50%, increase spring rates by 400%)	

	Pure Gum	Neoprene	Butyl	Nitrile (Buna-N)	EPDM	Viton® (FKM)		
Tube								
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	° F [° C]	∘ F [∘ C]	° F [° C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
☐ Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected FPDM or								

Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)

Bill of Materials								
ITEM	MATERIAL	FINISH						
Retaining Ring	Carbon Steel	Hot Dipped Galvanized						
	Stainless Steel	Plain						
Gusset	Carbon Steel	Hot Dipped Galvanized						
	Stainless Steel	Plain						
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized						
	ASTM A193 B8M 316 SS	Plain						
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized						
	ASTM A194 8M 316 SS	Plain						
Spherical Washers	Stainless Steel	Plain						
Metal Reinforcement	High Tensile Steel	Rubber Embedded						
Textile Reinforcement	Tire Cord	RFL Coating						

MOVEMENT (non-concurrent)			SPRING RATE				PRESSURE		WEIGHT				
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
6 [152]	3 [76]	3 3/4 [95]	51	9	320 [56]	390 [68]	273 [47]	6.7 [9]	15.1 [20.5]	225 [15.5]	15 [-0.5]	69 [31.3]	18.2 [8.2]

[361.9mm]

Ø16" OD

[406.4mm]

\*Gusset 25/32" thk. [20mm]



\*Gusset thickness and pressure listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.