

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with **Control Unit** W/B

Style 1102 Rubber Expansion Joint

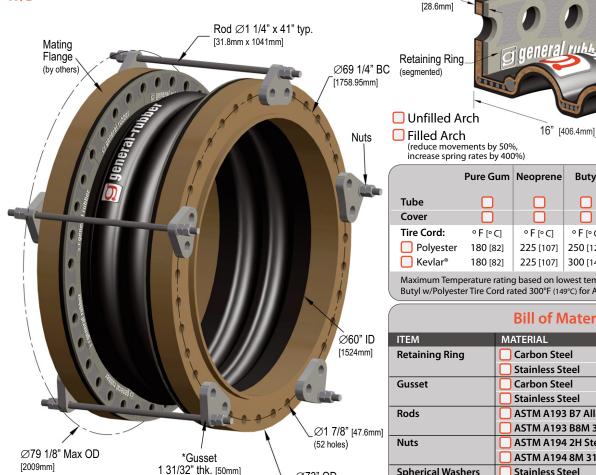
Section Detail

Reinforcement

Tube

60" ID x 16" F/F (DN1500mm x 406.4mm) - 150-lb Drilling | 1102-0060-3.16

1 1/8" thk.

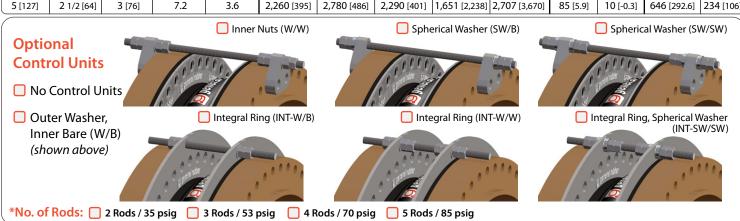


Ø73" OD [1854.2mm]

	ng rates by 400								
Pure Gum		Neoprene Butyl		Nitrile (Buna-N)	EPDM	Viton® (FKM)			
Tube									
Cover									
Tire Cord:	° F [° C]	° F [° C]	° F [∘ C]	∘ F [∘ C]	∘ F [∘ C]	° F [° C]			
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]			
☐ Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]			
Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)									

	Bill of Materials									
ľ	ITEM	MATERIAL	FINISH							
	Retaining Ring	Carbon Steel	Hot Dipped Galvanized							
		Stainless Steel	Plain							
	Gusset	Carbon Steel	Hot Dipped Galvanized							
		Stainless Steel	Plain							
	Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized							
ո		ASTM A193 B8M 316 SS	Plain							
1	Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized							
		ASTM A194 8M 316 SS	Plain							
	Spherical Washers	Stainless Steel	Plain							
	Metal Reinforcement	High Tensile Steel	Rubber Embedded							
(Textile Reinforcement	Tire Cord	RFL Coating							

MOVEMENT (non-concurrent)				SPRING RATE				PRESSURE		WEIGHT			
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
5 [127]	2 1/2 [64]	3 [76]	7.2	3.6	2,260 [395]	2,780 [486]	2,290 [401]	1,651 [2,238]	2,707 [3,670]	85 [5.9]	10 [-0.3]	646 [292.6]	234 [106]



*Gusset thickness and pressures listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.