

Rod Ø1" x 34" typ.

[25.4mm x 864mm]

\*Gusset 1 3/8" thk. [35mm]

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with **Control Unit** W/B

Mating

Flange

(by others)

Ø51" Max OD [1295mm]

## **Style 1102 Rubber Expansion Joint**

36" ID x 15" F/F (DN900mm x 381mm) - 150-lb Drilling | 1102-0036-3.16 1 1/8" thk. [28.6mm] **Section Detail** Retaining Ring (segmented) Cover Ø42 3/4" BC [1085.85mm] Reinforcement Unfilled Arch 15" [381mm] ☐ Filled Arch (reduce movements by 50%, increase spring rates by 400%)

	Pure Gum		Neoprene Butyl		EPDM	Viton® (FKM)		
Tube						`O´		
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]	∘ F [∘ C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
☐ Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected. EPDM or								

Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)

Bill of Materials							
ITEM	MATERIAL	FINISH					
Retaining Ring	Carbon Steel	Hot Dipped Galvanized					
	Stainless Steel	Plain					
Gusset	Carbon Steel	Hot Dipped Galvanized					
	Stainless Steel	Plain					
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized					
	ASTM A193 B8M 316 SS	Plain					
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized					
	ASTM A194 8M 316 SS	Plain					
Spherical Washers	Stainless Steel	Plain					
Metal Reinforcement	High Tensile Steel	Rubber Embedded					
Textile Reinforcement	Tire Cord	RFL Coating					

MOVEMENT (non-concurrent)				SPRING RATE				PRESSURE		WEIGHT			
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
5 [127]	2 1/2 [64]	2 3/4 [70]	12	4.4	1,330 [233]	1,625 [284]	1,340 [235]	349 [473]	639 [866]	90 [6.2]	10 [-0.3]	304 [138]	99 [45]

Nuts

Ø36" ID [914.4mm]

Ø46" OD [1168.4mm]

Ø1 5/8" [41.3mm] (32 holes)



\*Gusset thickness and pressures listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.