

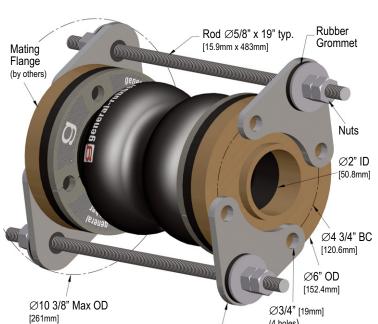
800-233-6294

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with **Control Unit** GR/B

## **Style 1102 Rubber Expansion Joint**

2" ID x 10" F/F (DN50mm x 254mm) - 150-lb Drilling | 1102-0002-3.16



7/8" thk. [22.2mm]	A 100 A	genera/ rubber		Se	ection L	Detail
Retaining Rin (segmented)						Cover
Unfilled /	Arch		40" 101	6		Tube
Filled Arc	:h ements by 50%	6	10" [254	lmm]		
increase spri	ng rates by 400	)%)				
	Pure Gum	Neoprene	Butyl	Nitrile	EPDM	Viton®
				(Buna-N)		(FKM)
Tube						
Cover						

Tube				(Buna-N)		(FKM)		
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	° F [∘ C]	∘ F [∘ C]	° F [° C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
☐ Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)								

Bill of Materials							
ITEM	MATERIAL	FINISH					
Retaining Ring	Carbon Steel	Hot Dipped Galvanized					
	Stainless Steel	Plain					
Gusset	Carbon Steel	Hot Dipped Galvanized					
	Stainless Steel	Plain					
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized					
	ASTM A193 B8M 316 SS	Plain					
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized					
	ASTM A194 8M 316 SS	Plain					
Spherical Washers	Stainless Steel	Plain					
Metal Reinforcement	High Tensile Steel	Rubber Embedded					
Textile Reinforcement	Tire Cord	RFL Coating					

MOVEMENT (non-concurrent)			SPRING RATE					PRESSURE		WEIGHT			
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
3 1/2 [89]	1 3/4 [44]	2 [51]	78	8	135 [23]	170 [29]	225 [39]	0.13 [0.18]	0.4 [0.54]	225 [15.5]	15 [-0.5]	12 [5.4]	12 [5.4]

(4 holes)

\*Gusset 9/16" thk. [14mm]



\*Gusset thickness and pressure listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.