

Nuts

Ø16" ID [406.4mm]

Ø1 1/8" [28.6mm] (16 holes)

Rod Ø3/4" x 25" typ.

*Gusset 1" thk. [25mm]

[19mm x 635mm]

Customer:	Date:
Job/Project:	
Quantity: Ref/Tag:	

Shown with **Control Unit** W/B

Mating

Flange

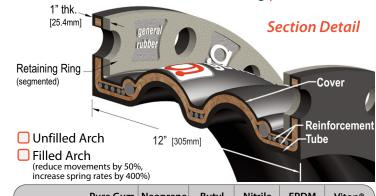
(by others)

Ø27 3/8" Max OD

[693mm]

Style 1102 Rubber Expansion Joint

16" ID x 12" F/F (DN400mm x 305mm) - 150-lb Drilling | 1102-0016-3.16



	Pure Gum		Butyl	Nitrile (Buna-N)	EPDM	Viton® (FKM)		
Tube								
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	° F [∘ C]	∘ F [∘ C]	° F [° C]	∘ F [∘ C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
Kevlar [®]	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		

Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)

Ø21 1/4" B0	butyl W/Folyestel Tile Cold lated 300 F (149 C) fol All Service up to 23 psig (1.7 barg)							
[539.8mm]	Bill of Materials							
	ITEM	MATERIAL	FINISH					
Ø23 1/2" OD	Retaining Ring	Carbon Steel	Hot Dipped Galvanized					
[596.9mm]		Stainless Steel	Plain					
	Gusset	Carbon Steel	Hot Dipped Galvanized					
3" [28.6mm]		Stainless Steel	Plain					
s)	Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized					
-,		ASTM A193 B8M 316 SS	Plain					
	Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized					
		ASTM A194 8M 316 SS	Plain					
	Spherical Washers	Stainless Steel	Plain					
	Metal Reinforcement	High Tensile Steel	Rubber Embedded					
	Textile Reinforcement	Tire Cord	RFL Coating					

MOVEMENT (non-concurrent)			SPRING RATE				PRESSURE		WEIGHT				
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
4 1/2 [114]	2 1/4 [57]	2 1/2 [64]	22	5.4	575 [100]	695 [121]	660 [115]	30 [41]	76 [103]	160 [11]	15 [-0.5]	110 [50]	24 [10.9]



*Gusset thickness and pressure listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.