

Customer:	_ Date:			
Job/Project:				
0	Dof/Toru			

Retaining Ring (segmented)

Unfilled Arch

Filled Arch

## Quantity: \_\_\_\_\_ Ref/Tag: **Style 1101 Rubber Expansion Joint** Shown with 72" ID x 12" F/F (DN1800mm x 305mm) - 150-lb Drilling | 1101-0072-3.16 **Control Unit** 1 1/4" thk. W/B Rod Ø1 1/4" x 32" [31.8mm] [31.8mm x 813mm] Mating **Section Detail**



increase sprin	g rates by 400							
Pure Gum		Neoprene Butyl		Nitrile (Buna-N)	EPDM	Viton® (FKM)		
Tube								
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	° F [° C]	∘ F [∘ C]	° F [° C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated 300°F (149°C) for Air Service up to 25 psig (1.7 barg)								

12" [305mm]

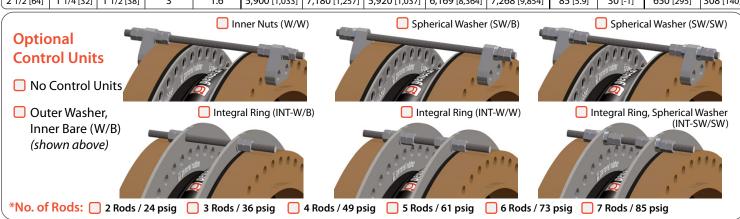
Cover

Tube

Reinforcement

	Bill of Materials								
İ	ITEM	MATERIAL	FINISH						
	Retaining Ring	Carbon Steel	Hot Dipped Galvanized						
		Stainless Steel	Plain						
	Gusset	Carbon Steel	Hot Dipped Galvanized Plain						
		Stainless Steel							
	Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized						
		ASTM A193 B8M 316 SS	Plain						
	Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized						
		ASTM A194 8M 316 SS	Plain						
	Spherical Washers	Stainless Steel	Plain						
ľ	Metal Reinforcement	High Tensile Steel	Rubber Embedded						
(	Textile Reinforcement	Tire Cord	RFL Coating						
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MOVEMENT (non-concurrent)					SPRING RATE				PRESSURE		WEIGHT		
Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Angular	Torsional	Pressure	Vacuum	RBJ with	Control
in [mm]	in [mm]	in [mm]	deg.	deg.	lb/in	lb/in	lb/in	ft-lb/deg	ft-lb/deg	psig	in-Hg	Rings	Unit
					[N/mm]	[N/mm]	[N/mm]	[N-m/deg]	[N-m/deg]	[barg]	[barg]	lbs [kg]	lbs [kg]
2 1/2 [64]	1 1/4 [32]	1 1/2 [38]	3	1.6	5,900 [1,033]	7,180 [1,257]	5,920 [1,037]	6,169 [8,364]	7,268 [9,854]	85 [5.9]	30 [-1]	650 [295]	308 [140]



\*Gusset thickness and pressures listed above are for carbon steel gussets and ASTM A193 B7 rods. Contact General Rubber for stainless steel pressures and thicknesses. Contact General Rubber Corporation for full product specifications, Warnings and installation instructions.