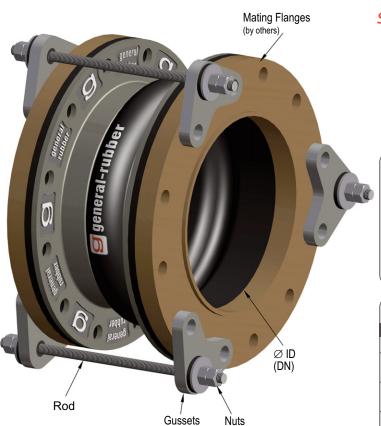


Customer:	Date:	
Job/Project:		_
Ref/Tag:		

Shown with optional Control Unit GR/B (others available)

Style 1015 Rubber Expansion Joint Sizes 2" [DN50] - 12" [DN300] | 1015-0000-4.16



Section Detail Section Detail Retaining Ring (segmented) Cover Reinforcement
☐ Unfilled Arch
Filled Arch (reduce movements by 50%, increase spring rates by 400%)

	Pure Gum	Neoprene	Butyl	Nitrile (Buna-N)	EPDM	Viton® (FKM)		
Tube								
Cover								
Tire Cord:	° F [° C]	∘ F [∘ C]	∘ F [∘ C]	° F [° C]	∘ F [∘ C]	° F [° C]		
Polyester	180 [82]	225 [107]	250 [121]	210 [99]	250 [121]	250 [121]		
Kevlar®	180 [82]	225 [107]	300 [149]	210 [99]	350 [177]	400 [204]		
Maximum Temperature rating based on lowest temperature material selected. EPDM or Ruthl w/Polyester Tire Cord rated 300°E (14°C) for Air Service up to 25 psig (17 barn)								

Bill of Materials							
ITEM	MATERIAL	FINISH					
Retaining Ring	Ductile Iron	Hot Dipped Galvanized					
Gusset	Carbon Steel	Hot Dipped Galvanized					
	Stainless Steel	Plain					
Rods	ASTM A193 B7 Alloy Steel	Hot Dipped Galvanized					
	ASTM A193 B8M 316 SS	Plain					
Nuts	ASTM A194 2H Steel	Hot Dipped Galvanized					
	ASTM A194 8M 316 SS	Plain					
Spherical Washers	Stainless Steel	Plain					
Textile Reinforcement	Tire Cord	RFL Coating					

Operational Parameters (customer specified)

Quantity	Size ID (DN)	F/F	
Flange Drilling	Pressure	Vacuum	

	SIZE MOVEMENT (non-concurrent)				SPRING RATE			PRESSURE		WEIGHT			
Size ID	Std. Length	Flange	Comp.	Ext.	Lateral	Angular	Torsional	Comp.	Ext.	Lateral	Pressure	Vacuum	Gross Weight
in [mm]	(F/F)	TH.	in [mm]	in [mm]	in [mm]	Degrees	Degrees	lb/in	lb/in	lb/in	psig	in-Hg	w/o Control Unit
	in [mm]	in [mm]						[N/mm]	[N/mm]	[N/mm]	[barg]	[barg]	lbs [kg]
2 [50]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	3/4 [19]	39	4	214 [38]	272 [48]	363 [64]	200 [13.8]	30 [-1]	5.5 [2.5]
2 1/2 [65]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	3/4 [19]	33	3.8	272 [48]	340 [60]	385 [67]	200 [13.8]	30 [-1]	7.5 [3.4]
3 [80]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	3/4 [19]	28	3.7	320 [56]	408 [71]	431 [75]	200 [13.8]	30 [-1]	8.5 [3.8]
4 [100]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	3/4 [19]	22	3.6	437 [77]	567 [99]	476 [83]	200 [13.8]	30 [-1]	10 [4.5]
5 [125]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	3/4 [19]	18	3.4	534 [94]	703 [123]	567 [99]	200 [13.8]	30 [-1]	12.5 [5.7]
6 [150]	6 [152]	13/16 [20.6]	1 3/4 [44.4]	3/4 [19]	1 [25.4]	15	3.2	650 [114]	839 [147]	629 [110]	200 [13.8]	30 [-1]	16.5 [7.5]
8 [200]	6 [152]	7/8 [22.2]	1 3/4 [44.4]	3/4 [19]	1 [25.4]	12	3.1	719 [126]	929 [163]	765 [134]	190 [13.1]	30 [-1]	22 [10]
10 [250]	8 [203]	7/8 [22.2]	1 3/4 [44.4]	3/4 [19]	1 [25.4]	17	3	903 [158]	1,179 [206]	816 [143]	190 [13.1]	30 [-1]	34 [15.4]
12 [300]	8 [203]	7/8 [22.2]	1 3/4 [44.4]	3/4 [19]	1 [25.4]	14	2.9	943 [165]	1,247 [218]	969 [170]	190 [13.1]	30 [-1]	45 [20.4]

Retaining rings are typically "L" shaped for sizes 1" [25] through 12" [300] and can be flat depending on internal reinforcements.