$\qquad$
Job/Project: $\qquad$
Ref/Tag:

Shown with optional Control Unit GR/B (others available)

## Style 1015 Rubber Expansion Joint

Sizes 2" [DN50] - 12" [DN300] | 1015-0000-4.16


Operational Parameters (customer specified)



Maximum Temperature rating based on lowest temperature material selected. EPDM or Butyl w/Polyester Tire Cord rated $300^{\circ} \mathrm{F}\left(149^{\circ} \mathrm{C}\right)$ for Air Service up to 25 psig (1.7 barg)

| Bill of Materials |  |  |
| :--- | :--- | :--- |
| ITEM | MATERIAL | FINISH |
| Retaining Ring | Ductile Iron | Hot Dipped Galvanized |
| Gusset | $\square$ Carbon Steel | Hot Dipped Galvanized |
|  | $\square$ Stainless Steel | Plain |
| Rods | $\square$ ASTM A193 B7 Alloy Steel | Hot Dipped Galvanized |
|  | $\square$ ASTM A193 B8M 316 SS | Plain |
| Nuts | $\square$ ASTM A194 2H Steel | Hot Dipped Galvanized |
| Spherical Washers | $\square$ Stainless Steel | Plain |
| Textile Reinforcement | Tire Cord | Plain |


| SIZE |  |  | MOVEMENT (non-concurrent) |  |  |  |  | SPRING RATE |  |  | PRESSURE |  | WEIGHT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Size ID <br> in [mm] | Std. Length (F/F) in [mm] | Flange TH. in [mm] | Comp. in [mm] | Ext. in [mm] | Lateral in [mm] | Angular Degrees | Torsional Degrees | Comp. lb/in [ $\mathrm{N} / \mathrm{mm}$ ] | Ext. <br> $\mathrm{lb} / \mathrm{in}$ [ $\mathrm{N} / \mathrm{mm}$ ] | Lateral lb/in [ $\mathrm{N} / \mathrm{mm}$ ] | Pressure psig [barg] | Vacuum in-Hg [barg] | Gross Weight w/o Control Unit lbs [kg] |
| 2 [50] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 3/4 [19] | 39 | 4 | 214 [38] | 272 [48] | 363 [64] | 200 [13.8] | 30 [-1] | 5.5 [2.5] |
| $21 / 2$ [65] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 3/4 [19] | 33 | 3.8 | 272 [48] | 340 [60] | 385 [67] | 200 [13.8] | 30 [-1] | 7.5 [3.4] |
| 3 [80] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 3/4 [19] | 28 | 3.7 | 320 [56] | 408 [71] | 431 [75] | 200 [13.8] | 30 [-1] | 8.5 [3.8] |
| 4 [100] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 3/4 [19] | 22 | 3.6 | 437 [77] | 567 [99] | 476 [83] | 200 [13.8] | 30 [-1] | 10 [4.5] |
| 5 [125] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 3/4 [19] | 18 | 3.4 | 534 [94] | 703 [123] | 567 [99] | 200 [13.8] | $30[-1]$ | 12.5 [5.7] |
| 6 [150] | 6 [152] | 13/16 [20.6] | $13 / 4$ [44.4] | 3/4 [19] | 1 [25.4] | 15 | 3.2 | 650 [114] | 839 [147] | 629 [110] | 200 [13.8] | $30[-1]$ | 16.5 [7.5] |
| 8 [200] | 6 [152] | 7/8 [22.2] | $13 / 4$ [44.4] | 3/4 [19] | 1 [25.4] | 12 | 3.1 | 719 [126] | 929 [163] | 765 [134] | 190 [13.1] | 30 [-1] | 22 [10] |
| 10 [250] | 8 [203] | 7/8 [22.2] | $13 / 4$ [44.4] | 3/4 [19] | 1 [25.4] | 17 | 3 | 903 [158] | 1,179 [206] | 816 [143] | 190 [13.1] | $30[-1]$ | 34 [15.4] |
| 12 [300] | 8 [203] | 7/8 [22.2] | $13 / 4$ [44.4] | 3/4 [19] | 1 [25.4] | 14 | 2.9 | 943 [165] | 1,247 [218] | 969 [170] | 190 [13.1] | 30 [-1] | 45 [20.4] |

Retaining rings are typically "L" shaped for sizes 1 " [25] through 12 " [300] and can be flat depending on internal reinforcements.

